

Floor Stand Installation, Operation & Maintenance

Installation – Rising Stem, Non-Indicating, or Offset Floor Stands

The operating stem is slid through the floor stand and bushing at the top of the pedestal. Attach the hand wheel to the stem. The extension coupling (sleeve coupling) is then attached to the extension stem and internal stem of the floor stand. The floor stand is provided with a (4)-hole mounting pattern of (4) 1" diameter holes on a 10½" bolt circle.

Operation

Rotate the hand wheel in the direction of the arrow to open on the hand wheel. There will be no indication of valve position unless used in conjunction with a rising stem valve, in which case the hand wheel will rise as the valve opens and fall as it closes.

Maintenance

The coating on the floor stand should be visually inspected annually and reconditioned as needed with a two-part epoxy top coat.

The internal stem in the floor stand should be lubricated monthly with a spray-type common lubricant, such as WD-40, as needed to sustain smooth operation and prevent corrosion.

Spare Parts

There are no spare parts recommended. If repair parts become necessary, please contact us for more information.

Drawings

Refer to drawings pertaining to your specific floor stand exploded view for visual reference.

Floor Stand Installation, Operation & Maintenance

Installation – NRS, Indicating Floor Stands

The indicator nut and pointer are screwed onto the threaded operating stem. The operating stem is then slid through the floor stand and bushing at the top of the pedestal. Attach the hand wheel to the stem. The extension coupling (sleeve coupling) is then attached to the extension stem and internal stem of the floor stand. The floor stand is provided with a (4)-hole mounting pattern of (4) 1" diameter holes on a 10½" bolt circle.

The A25655 Indicating Floor Stand is shipped as an assembled unit. The indicator pointer on the threaded internal stem is in the highest position in the indicator slot of the floor stand body. When connecting the floor stand and valve, the valve should be in the full open position. After connecting the fully open valve and the floor stand close the valve complete. mark the close position on the indicator scale that is mounted next to the slot with the "CLOSE" tag provided.

Operation

Rotate the hand wheel in the direction of the arrow to open and in the reverse direction of the arrow to close. Indication of valve position is demonstrated by the pointer in the slotted opening on the front of the floor stand body. A graduated scale with open/close tags is attached to the face next to the slot to indicate relative position.

Maintenance

The coating on the floor stand should be visually inspected annually and reconditioned as needed with a two-part epoxy top coat.

The internal stem in the floor stand should be lubricated monthly with a spray-type common lubricant, such as WD-40, as needed to sustain smooth operation and prevent corrosion.

Spare Parts

There are no spare parts recommended. If repair parts become necessary, please contact us for more information.

Drawings

Refer to drawings A-25655 and the non-rising universal indicating floor stand exploded view for visual reference.